

# Martin® QC1™ Cleaner XHD



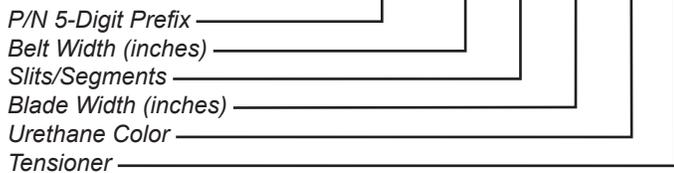
The [Martin® QC1™ Cleaner XHD](#) tackles the tough jobs. Designed for rugged conditions, this sturdy cleaner features a one-pin blade change, making replacement of a worn blade a simple procedure.

The Martin® QC1™ Cleaner XHD includes a Spring Tensioner to maintain proper cleaning pressure while minimizing the need for adjustment.

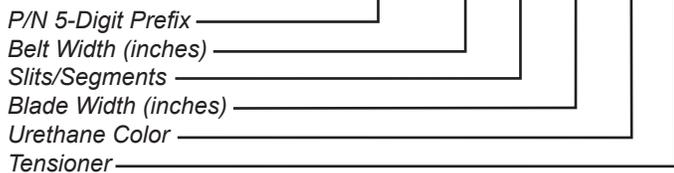
Dual tensioners are supplied with cleaners for belts 48 in. (1219 mm) wide or wider.

**NOMENCLATURE**

**35899- XX XX XX XX X**



**35899D XX XX XX XX X**



**SLITS/SEGMENTS**

**11** for no slits or segments                      **10** for segments only  
**01** for slits only                                      **00** for slits & segments

**URETHANE COLOR**

**BR** for Brown                                      **GR** for Green  
**NB** for Navy Blue                                **CL** for Tan  
**Blank** for Orange

**TENSIONER**

**T** for Martin® Spring Tensioner XHD

**Example #1:** P/N 35899-481O42T is a belt cleaner for a 48-in. wide belt, with segments, standard orange urethane blade. Blade coverage is belt width minus 6 in., with a Spring Tensioner XHD.

**Example #2:** P/N 35899-600048BR is a belt cleaner for a 60-in. wide belt, with wear slits and segments, brown urethane blade that is 48 in. Blade coverage is belt width minus 12 in., with no tensioner included.

**BENEFITS**

- **Fast Blade Change Cuts Service Expense**  
One-pin blade replacement makes blade replacement a fast and easy operation.
- **Matched Tensioner Maintains Consistent Cleaning**  
Martin® QC1™ Cleaner XHD and Spring Tensioner are system-engineered to preserve the cleaning edge from high belt speeds and multiple splices.
- **Curved Blade Provides Consistent Cleaning**  
Patented “CARP” (Constant Angle Radial Pressure) design maintains cleaning performance through all stages of blade life.
- **Rugged Construction Suits Tough Conditions**  
Mainframe of rugged 3/8-in. (9.5-mm) thick DOM steel tubing has steel bar backbone. Aluminum extrusion in blade base holds cleaner snugly to backbone.
- **Blade Materials Match Application**  
Martin Engineering’s urethane expertise provides blades to suit standard, high-temperature, or high-abrasion conditions.
- **The Most Cleaner, the Least Investment**  
Economical pre-cleaner and tensioner system combines effective cleaning, durable life, and low-maintenance requirements.

**NOTES**

Martin® QC1™ Cleaners XHD are available for belts up to 120 in. (3048 mm) wide. For belts wider than 72 in. (2000 mm) a dual-blade assembly is required.

Normal blade length is belt width less 6 in. (150 mm). For belts with a 45° trough or where material is centered on belt, customer should consider a blade that is belt width less 12 in. (300 mm). This is because belt edges may not require cleaning, and blade-to-belt friction in these areas may lead to premature wear of cleaner and/or belt.

Martin® QC1™ Cleaner XHD will mount into existing Martin® DT1 Cleaner XHD locations. Martin® QC1™ Blades XHD will NOT fit onto Martin® DT1 Mainframe XHD.

# TECHNICAL DATA SHEET

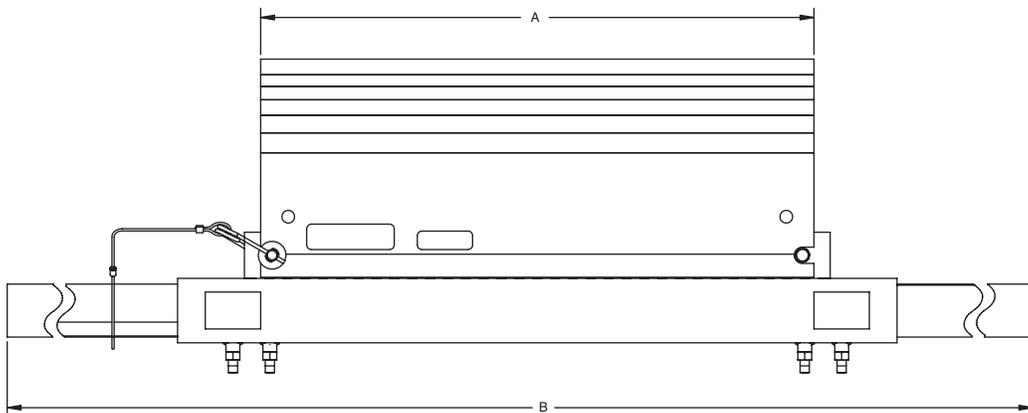
## SPECIFICATIONS & DIMENSIONS – in. (mm)

Part Number 35899-XXXXXXX (belt width less 6 in.)					
Part Number	Belt Width in (mm)	Dim. A Blade in (mm)	Dim. B Frame in (mm)	Cleaner Ship Wt. lb (kg)	Tensioner Ship Wt. lb (kg)
35899-18XX12	18 (457)	12 (305)	66 (1676)	75 (34)	40 (18)
35899-24XX18	24 (610)	18 (457)	72 (1829)	90 (41)	40 (18)
35899-30XX24	30 (762)	24 (610)	78 (1981)	105 (48)	40 (18)
35899-36XX30	36 (915)	30 (762)	84 (2134)	120 (54)	40 (18)
35899-42XX36	42 (1067)	36 (915)	90 (2286)	135 (61)	40 (18)
35899-48XX42	48 (1219)	42 (1067)	96 (2438)	150 (68)	51 (23)*
35899-54XX48	54 (1372)	48 (1219)	102 (2590)	165 (74)	51 (23)*
35899-60XX54	60 (1524)	54 (1372)	108 (2743)	180 (81)	51 (23)*
35899-66XX60	66 (1676)	60 (1524)	114 (2896)	195 (88)	51 (23)*
35899-72XX66	72 (1829)	66 (1676)	120 (3048)	210 (95)	51 (23)*
Part Number 35899-XXXXXXXX (belt width less 12 in.)					
35899-24XX12	24 (610)	12 (305)	72 (1829)	86 (39)	40 (18)
35899-30XX18	30 (762)	18 (457)	78 (1981)	100 (45)	40 (18)
35899-36XX24	36 (915)	24 (610)	84 (2134)	114 (51)	40 (18)
35899-42XX30	42 (1067)	30 (762)	90 (2286)	128 (58)	40 (18)
35899-48XX36	48 (1219)	36 (915)	96 (2438)	143 (64)	40 (18)
35899-54XX42	54 (1372)	42 (1067)	102 (2590)	158 (71)	51 (23)*
35899-60XX48	60 (1524)	48 (1219)	108 (2743)	173 (78)	51 (23)*
35899-66XX54	66 (1676)	54 (1372)	114 (2896)	188 (85)	51 (23)*
35899-72XX60	72 (1829)	60 (1524)	120 (3048)	203 (92)	51 (23)*

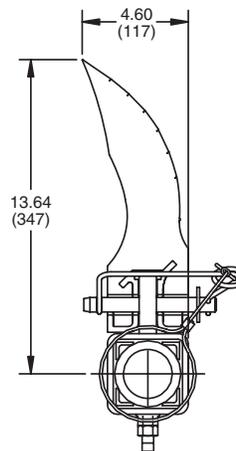
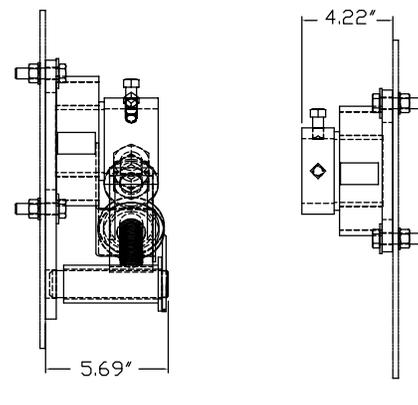
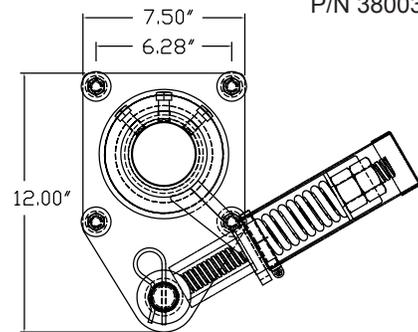
For belt widths above 72 in. (2000 mm) contact Martin Engineering.

\* Requires dual tensioners P/N 38003-2

**Martin® QC1™ Cleaner XHD**  
P/N 35899-XXXXXXXXXX



**Spring Tensioner XHD**  
P/N 38003



# TECHNICAL DATA SHEET

## INSTALLATION AND MOUNTING

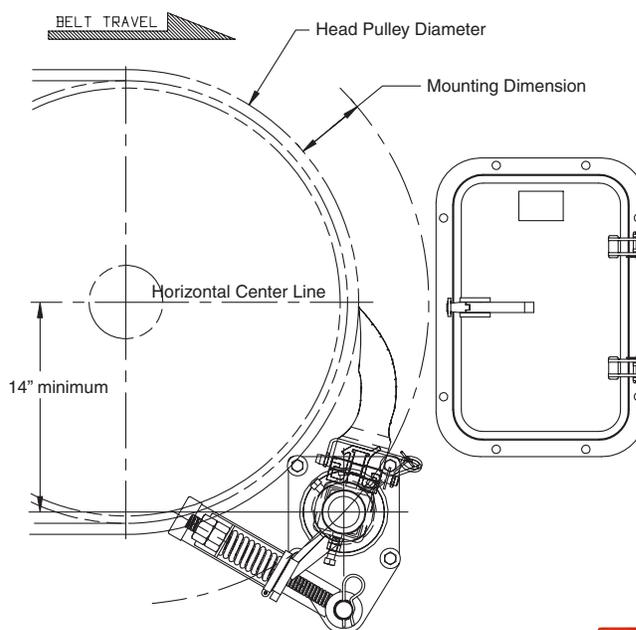
### Installation Recommendations:

Head Pulley Diameter	24 in. – 30 in. (609.6 – 762 mm)
Maximum Belt Speed	1200 fpm (6 m/s)

### Mounting Location:

Head Pulley Diameter*	Mounting Dimension
16 in. (400 mm)	5.75 (146)
20 in. (500 mm)	5.50 (140)
24 in. (600 mm)	5.25 (133)
28 in. (700 mm)	5.00 (127)
30 in. (750 mm)	4.75 (120)

\* includes belt and lagging



## TENSIONER OPTIONS

Tensioner	P/N	Blade Width
Martin® Spring Tensioner XHD	38003	36 in. (915 mm) or less
Martin® Spring Tensioner XHD Dual	38003-2	42 in. (1067 mm) or greater
Martin® Air Tensioner XHD	32135	42 in. (1067 mm) or less
Martin® Air Tensioner XHD Dual	32135-2R	48 in. (1372 mm) or greater



## REPLACEMENT PARTS

Item	P/N	P/N Nomenclature	Urethane Options
Blade—72" blades & below	35897- <b>XX</b> X <b>XX</b> <b>XX</b>	<b>XX</b> = belt width in inches	OR = Orange
Blade—72" blades & above	35897D <b>XXXXXX</b> L or 35897D <b>XXXXXX</b> R	X = option for slits	CL = Tan
		X = option for segments	NB = Navy Blue
		XX = blade width in inches	BR = Brown
		<b>XX</b> = blade color and material	GR = Green

Note: 72" (1,829 mm) cleaners can come with one 60" or 66" long blade or two 33" blades (right & left)  
84" (2,134 mm) and larger cleaners always have dual blades (right & left)

## FREQUENTLY ASKED QUESTIONS

My Pre-Cleaner keeps flipping through. What is wrong?  
*The mounting location may be too far away from the belt. Relocate to the proper mounting location. Replace the mainframe or end weldments if they are bent. Check set screws to determine if they are tight. Retighten if necessary.*

My Pre-Cleaner is wearing more in the center of the blade.  
*The blade is too wide for this application. Replace with a shorter length blade.*

## ACCESSORIES

PART	P/N
Martin® Steel Inspection Door	CYA-1218
Martin® Hanger Mount XHD Assembly	27382-SL



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Form No. L3501-08/12  
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